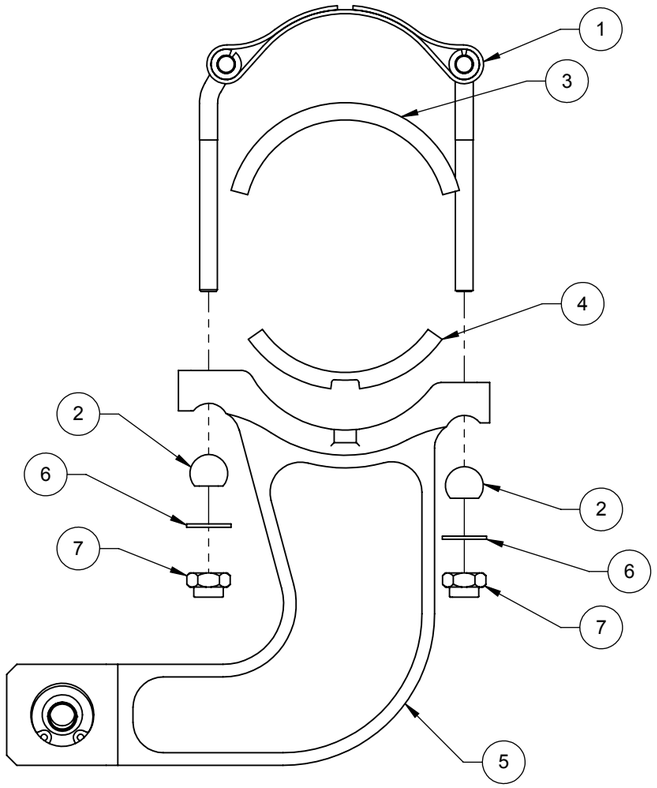
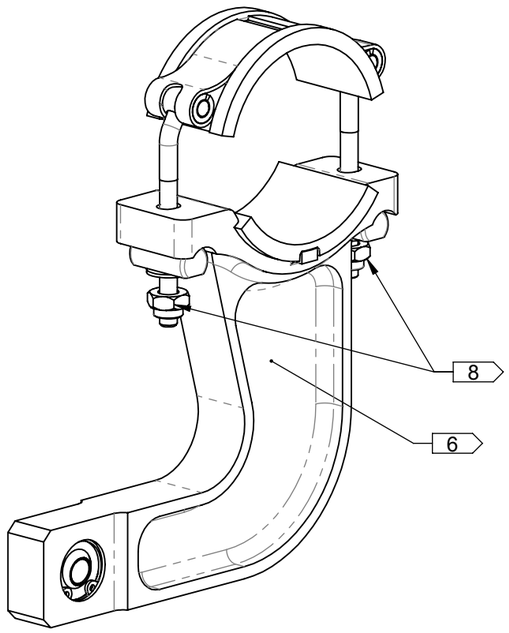
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5354-041	R66 FDW CLAMP ASSY
1	1	D5316-1	T-BOLT STRAP
2	2	D5351-1	T-BOLT SPACER
3	1	D5352-1	CUSHION
4	1	D5352-3	CUSHION
5	1	D5354-043	R66 FWD SUPPORT ASSY
6	2	NAS1149D0332J	WASHER
7	2	PART OF D5316-1	NUT, SELF-LOCKING





D5354-041 R66 FWD CLAMP ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.45 lbs
8) SECURE NUTS WITH 1-2 THREAD AS SHOWN

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	RF	15.08.10

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	VS	DRAWING NO. D5354 REV. A3
MFG. APPR.	JFS	SHEET 1 OF 3
APPROVED		TITLE R66 FWD CLAMP ASSEMBLY SCALE NTS
DE APPR.		
DATE	15.08.10	

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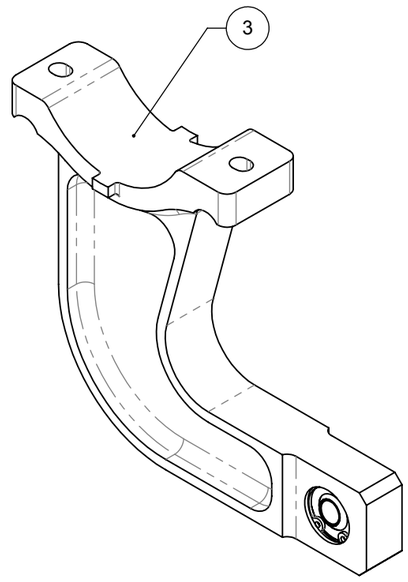
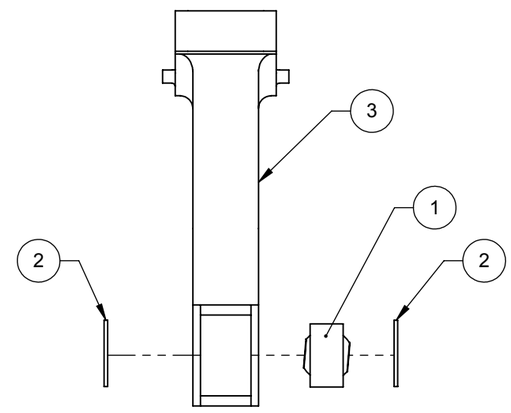
ITEM	QTY -043	P/N	DESCRIPTION
	X	D5354-043	SUPPORT ASSEMBLY
1	1	D5318-1	SPHERICAL BEARING
2	2	D5345-1	INTERNAL RETAINING RING
3	1	D5354-1	SUPPORT





D5354-043 R66 FWD SUPPORT ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.35 lbs
8) PRESS FIT D5318-1 INTO D5354-1

PRELIMINARY ISSUE

DESIGN	RF
DRAWN	RF
CHECKED	VS
MFG. APPR.	JFS
APPROVED	
DE APPR.	
DATE	15.08.10

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5354 REV. A3
SHEET 2 OF 3
TITLE R66 FWD CLAMP ASSEMBLY
SCALE NTS

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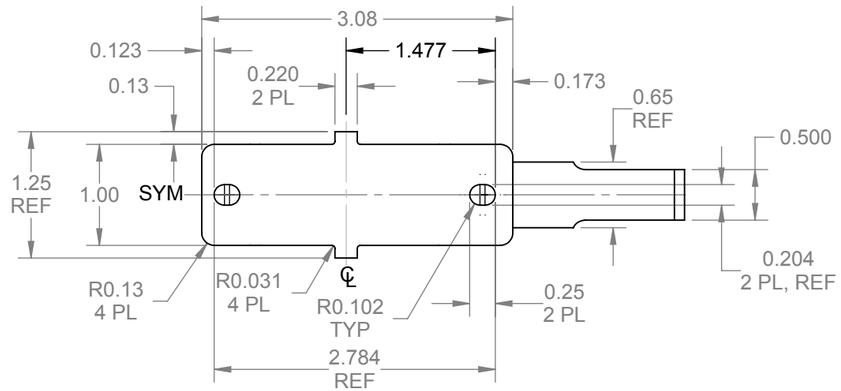

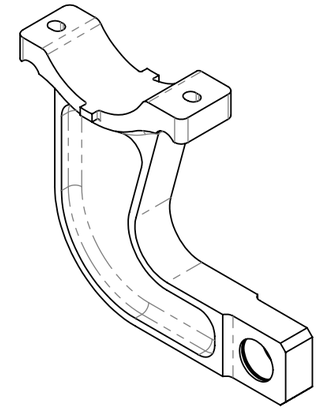

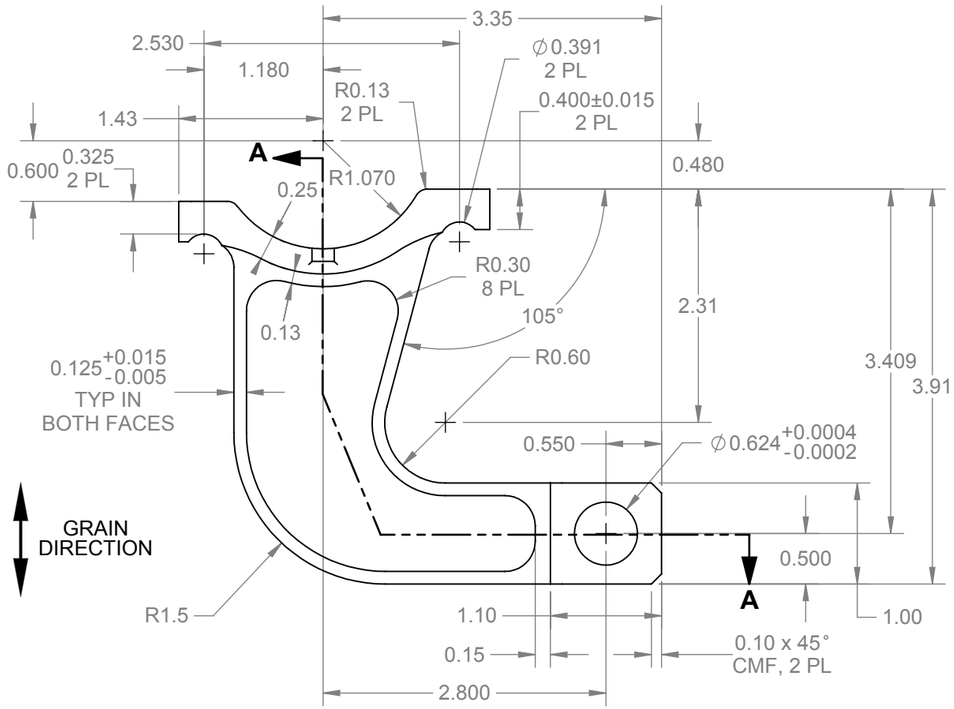

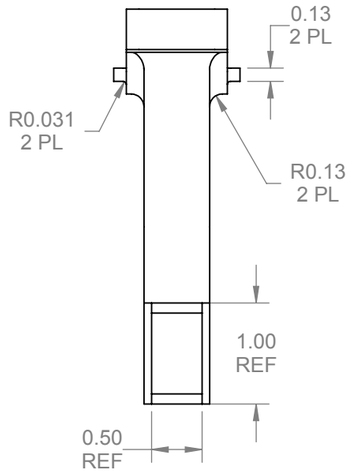

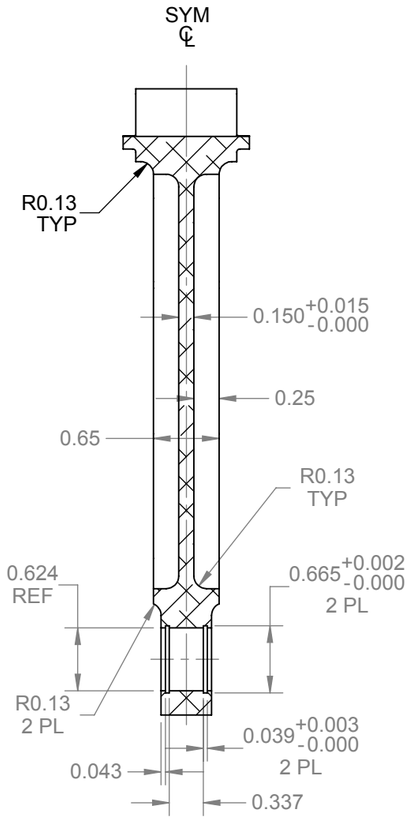

D5354-1 SUPPORT

SECTION A-A

NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
2) FINISH: ANODIZE DYED BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.32 lbs
8) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5354-1.SLDPRT

PRELIMINARY ISSUE

DESIGN	RF	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	VS	DRAWING NO. D5354 REV. A3
MFG. APPR.	JFS	SHEET 3 OF 3
APPROVED		TITLE R66 FWD CLAMP ASSEMBLY SCALE NTS
DE APPR.		
DATE	15.08.10	

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